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Abstract

The project analyzed how to coordinate the needs of avionics integration efforts in the development of commercial aircraft in western Puerto Rico for an Aerospace and Defense company. Lack of consistent coordination of requirements across fields has caused expensive rework, compliance risks, and communication problems. A process mapping study was done to find trouble spots where the hardware, software, and systems engineering teams could not agree on what needs to be done. A scoring matrix was used to look at popular requirements management tools and find out their advantages and limitations in terms of traceability, auditability, and teamwork. The Plan-Do-Check-Act loop was used to create a new coordination model based on these results. The model included ongoing feedback loops, stakeholder roles, and traceability matrices that are in line with best practices for compliance and tool integration.

Introduction

The project analyzed the coordination of requirements in an aircraft integration project under one of the top aerospace and defense technology companies in western Puerto Rico. Not coordinating requirements consistently in aircraft integration projects has caused expensive design changes and raised the risk of not meeting requirements. Teams from different fields work together on the integration process, which depends on detailed data from the fields of hardware, software, and systems engineering. Because aircraft certification is so important, keeping track of standards is essential to avoid problems with not following them [1, 2].

The objective of this project was to develop a unified coordination model for handling avionics integration requirements that reduces costly rework by improving documentation and traceability. Achieving this objective would enhance compliance and strengthen stakeholder alignment.

The next section presents a literature review on regulatory standards, coordination challenges, and current requirement management tools. The following section describes the analysis approach and final sections present results, discussion, and conclusions.

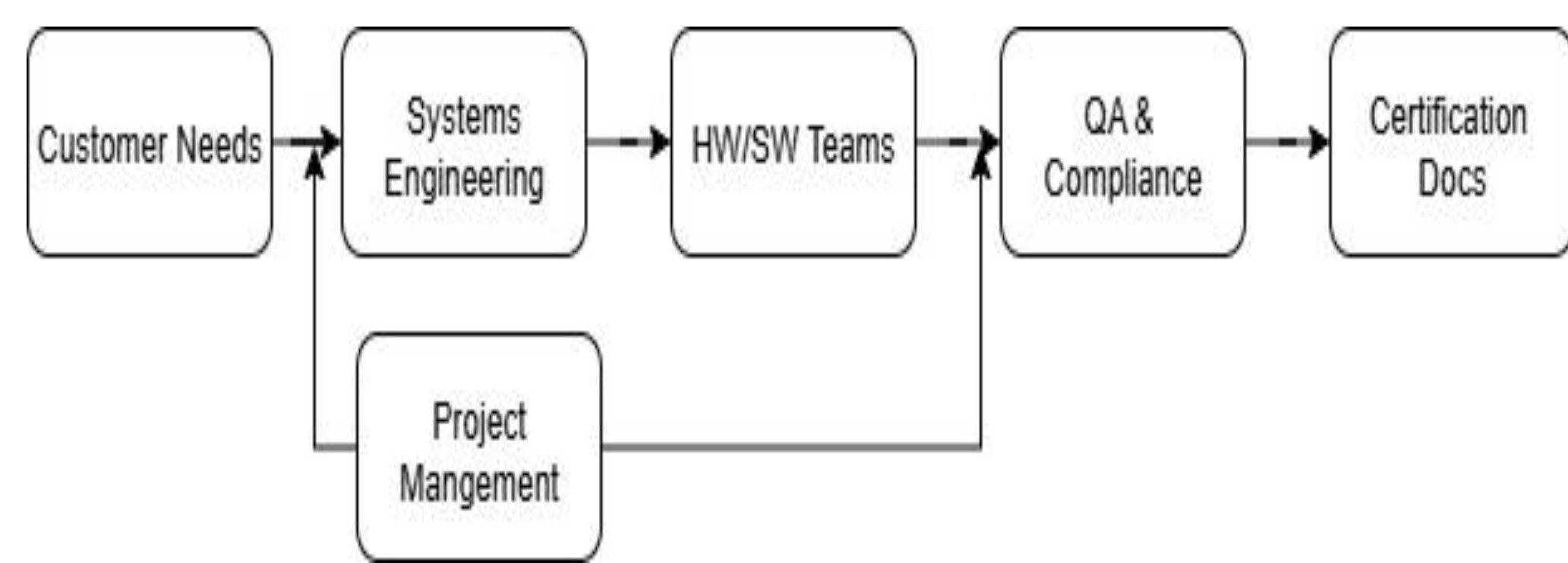


Figure 1
 Process Mapping for Requirements

Literature Review

It Maintaining full lifecycle traceability is important for safety, verification, and certification [1,3]. Well-documented standards make sure that everyone knows what to expect from the system's behavior and reduce confusion later. Verification is harmed when traceability is lost, which often causes approval delays [2, 4].

Requirements coordination is very hard to do when tech teams work in separate areas and talk to each other informally. In many aerospace settings, teams often fail to use standardized methods to keep track of changes. This can cause problems with version control and different interpretations of standards [2, 5]. Not having a standard process also makes it harder for stakeholders to work together, especially when their schedules and goals are different.

At different stages of growth, requirements management can be helped by different tools. IBM DOORS and JAMA Connect both have strong features for tracking and keeping records, but they can be hard to set up. A lot of people use manual tools like Excel because they are easy to use, but they have a high chance of making mistakes and don't support tracking [6]. Even with the most advanced tools, exporting and working together across computers is still hard.

There are a lot of standards and tools out there, but the industry doesn't have a single model that combines project management with coordinating needs. Most businesses make their own methods or use haphazard processes, which makes things more unpredictable and raises the risk [2, 3,7].

**Table 1
 Scoring Matrix**

Issue Identified	Root Cause	Impact on Project
Poor traceability	Manual tracking; outdated tools	Missed requirements, costly rework
Inconsistent stakeholder alignment	Lack of shared process ownership	Conflicting expectations, delays
Late design changes	Inadequate validation and control	Increased costs and certification risks
Weak documentation practices	Informal processes; lack of training	Audit failures; rework
Uncontrolled requirement changes	No version control or audit trail	Scope creep and reengineering

Analysis Approach

The project focused on avionics integration programs within commercial aircraft development. Due to confidentiality constraints, real engineering artifacts were not available; thus, simulated documentation and data were used to evaluate coordination strategies and tool capabilities.

Process mapping was applied, as shown in Figure 1, to evaluate how current requirements moved between teams and disciplines. The mapping exercise showed important places where interactions take place, like where requirements are presented, interpreted, broken down, changed, and checked. The roles of stakeholders, interface handoffs, and documentation workflows were looked at to find places where communication could go wrong, work could be done twice, or accountability could be lacking. These findings were very helpful in figuring out where the structural flaws were in the way coordination was done before.

Furthermore, a scoring matrix (Table 1) was created so that widely used RM tools could be compared. Tools were judged on several factors that were in line with best practices found in literature. These included their ability to support traceability matrices, track changes automatically, allow collaboration, have the potential to integrate, and be ready for an audit [6].

A new coordination model was developed using the Plan-Do-Check-Act (PDCA) cycle. It includes requirements traceability matrices, stakeholder role charts, and feedback loops for model refinement. The model incorporates regulatory best practices and tool features identified in the literature.

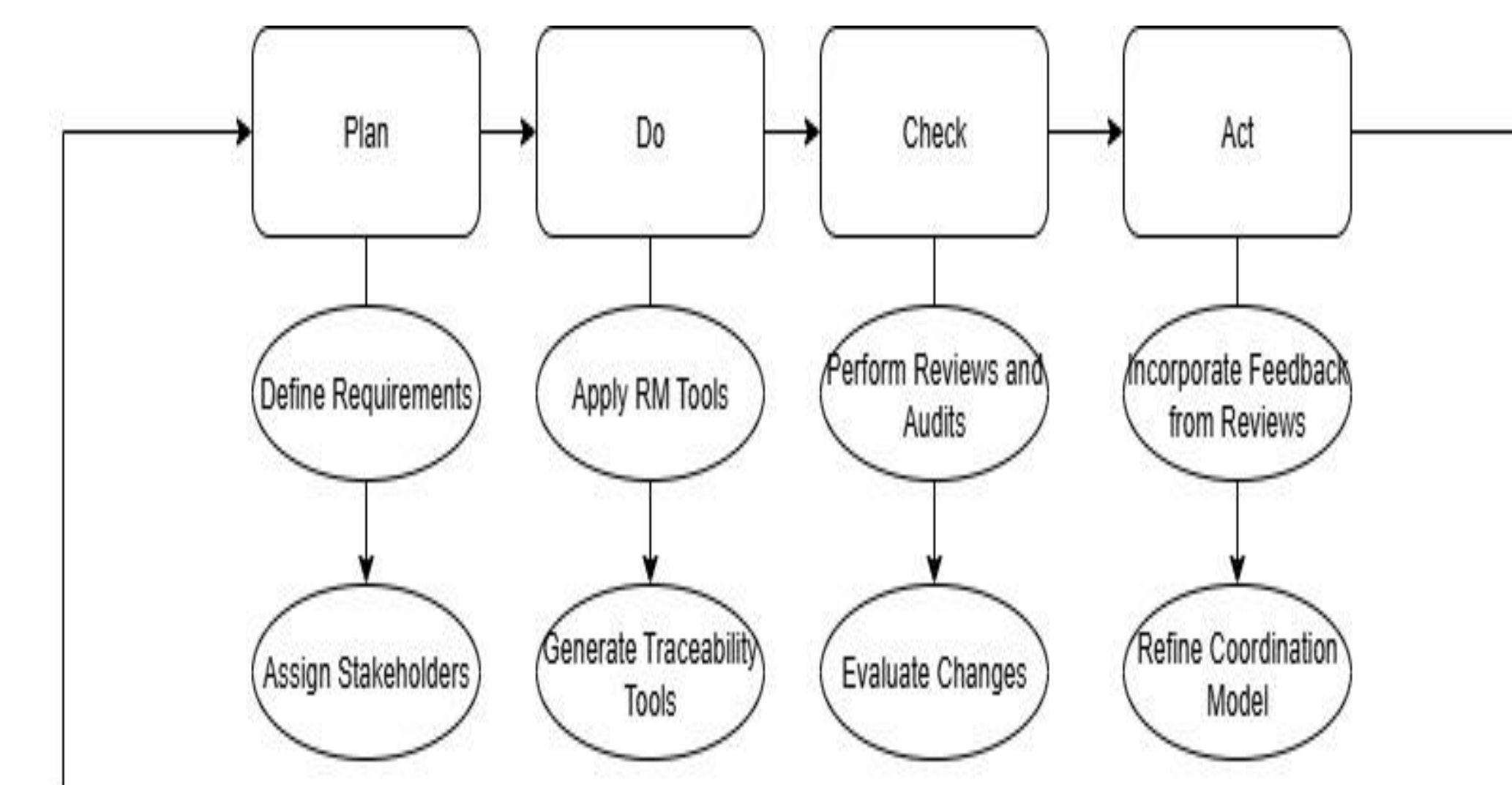


Figure 2
 Coordination Model

Results

The process mapping showed that the requirements planning procedure had several problems. Handoffs between the systems, hardware, and software teams that weren't clear led to different interpretations of the requirements, and bad version control and duplicate documents made it hard for stakeholders to talk to each other. These problems showed that we needed a standard model to make control, tracking, and feedback systems stronger (Figure 1).

Table 1 shows the scores that were given to five requirements management (RM) tools based on their traceability, change control, collaboration, ready for audit, and ability to integrate with other systems. The best scores were given to JAMA Connect and IBM DOORS for their strong compliance and tracking features, but they needed a lot of setup and training. Excel-based methods, which are still popular in small teams, got the worst scores because they are easy to make mistakes and hard to keep track of changes. This variation in how tools were used made the need for a common coordination model even stronger.

A new PDCA-based coordination model was made to fill in these holes (Figure 2). During the Plan phase, stakeholders and traceable requirements were clearly defined. The Do phase included putting in place RM tools for live documentation and traceability matrices. The Check phase included audits and peer reviews, and the Act phase was all about making the system better all the time by using what was learned and user feedback. The improved model includes partner job charts and feedback loops to make sure that activities and coordination processes are more in sync (Table 2).

Conclusion

It became clear that miscommunication, traceability problems, and inconsistent tool use cause a lot of delays, rework, and certification risks in aerospace projects by looking at current practices, mapping workflows, and comparing RM tools. The new PDCA-based coordination model solves these problems by constantly planning, carrying out, reviewing, and improving processes. It does this with the help of role-based documents and feedback loops for stakeholders. The suggested model fits with the best ways to follow regulations and can be used with different kinds of tools, so it can be used for both big and small projects. Organizations can lower project risk, boost compliance, and make cross-functional teamwork better by using structured RM workflows and adding feedback and traceability tools.

References

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