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## Introduction / Background

Road infrastructure is a critical component of economic development, regional integration, and logistical efficiency, particularly in countries and regions where road networks represent the primary mode of transportation for goods and people. The structural performance and durability of road systems directly affect transportation costs, safety, and long-term public investment efficiency. As a result, pavement design and construction methods must address not only traffic demands, but also local geotechnical and environmental conditions.

Conventional asphalt pavement systems rely on layered structures composed of compacted subgrade, granular base materials, and petroleum-derived asphalt surface courses. While this approach is well established and widely adopted, its performance is highly dependent on soil quality and moisture control. In clay-rich or moisture-sensitive environments, asphalt pavements are particularly vulnerable to deterioration caused by water infiltration, thermal expansion and contraction, and loss of subgrade support. These mechanisms often result in cracking, rutting, pothole formation, and premature structural failure.

In regions with expansive or high-plasticity clay soils, these challenges are amplified. Clay minerals exhibit strong affinity for water, leading to swelling during wet conditions and shrinkage during dry periods. This volumetric instability induces repeated stress cycles within the pavement structure, accelerating damage and increasing maintenance frequency. The reliance on imported granular materials and asphalt further increases construction costs, environmental impact, and project complexity.

Ionic soil stabilization offers an alternative approach by improving the engineering properties of in-situ soils through electrochemical modification rather than material replacement. Ionic stabilizers alter the surface charge of soil particles, reducing water affinity, decreasing plasticity, and increasing interparticle bonding. This results in improved bearing capacity, reduced moisture sensitivity, and enhanced long-term durability. By enabling the reuse of existing soils, ionic stabilization reduces material consumption, construction costs, and environmental impact, making it a compelling solution for sustainable infrastructure development.

## Objectives

The primary objective of this study is to evaluate ionic soil stabilization as a technically feasible and economically viable alternative to conventional asphalt pavement systems, particularly in environments characterized by clay-rich or moisture-sensitive soils. The research seeks to determine whether ionic stabilization can deliver equivalent or superior structural performance while reducing construction and maintenance demands.

A key objective is to compare the technical performance of ionic soil stabilization and traditional asphalt-based pavements using standardized geotechnical indicators, including bearing capacity, moisture sensitivity, and structural durability. This comparison focuses on how each system responds to environmental stressors such as water infiltration and thermal variation.

The study also aims to assess the economic implications of each approach by evaluating construction costs, material requirements, and long-term maintenance considerations. Particular emphasis is placed on life-cycle cost efficiency rather than initial construction costs alone.

Finally, this research evaluates real-world field data obtained from stabilization projects to quantify performance improvements and assess environmental impacts. These impacts include reductions in material consumption, aggregate extraction, and associated emissions, supporting the broader goal of sustainable infrastructure development.

## Methodology

This study employed a comparative, case-based analytical methodology grounded in real-world infrastructure applications. Two soil stabilization projects executed under distinct geotechnical and operational conditions were selected to evaluate the performance of ionic soil stabilization relative to conventional pavement practices. These projects were chosen to represent environments commonly associated with premature pavement deterioration, particularly clay-rich and moisture-sensitive soils.

Baseline soil conditions were characterized prior to treatment through laboratory and field testing, with emphasis on

California Bearing Ratio (CBR) measurements to quantify initial load-bearing capacity. Additional observations included soil moisture conditions, plasticity behavior, and site constraints that could influence stabilization effectiveness.

The stabilization process involved surface preparation through scarification, followed by the controlled application of an ionic emulsion diluted in water. The treated soil was mechanically mixed to ensure uniform distribution of the stabilizing agent, then shaped and compacted using standard compaction equipment to achieve the target density. A curing period was allowed to enable electrochemical reactions within the soil matrix.

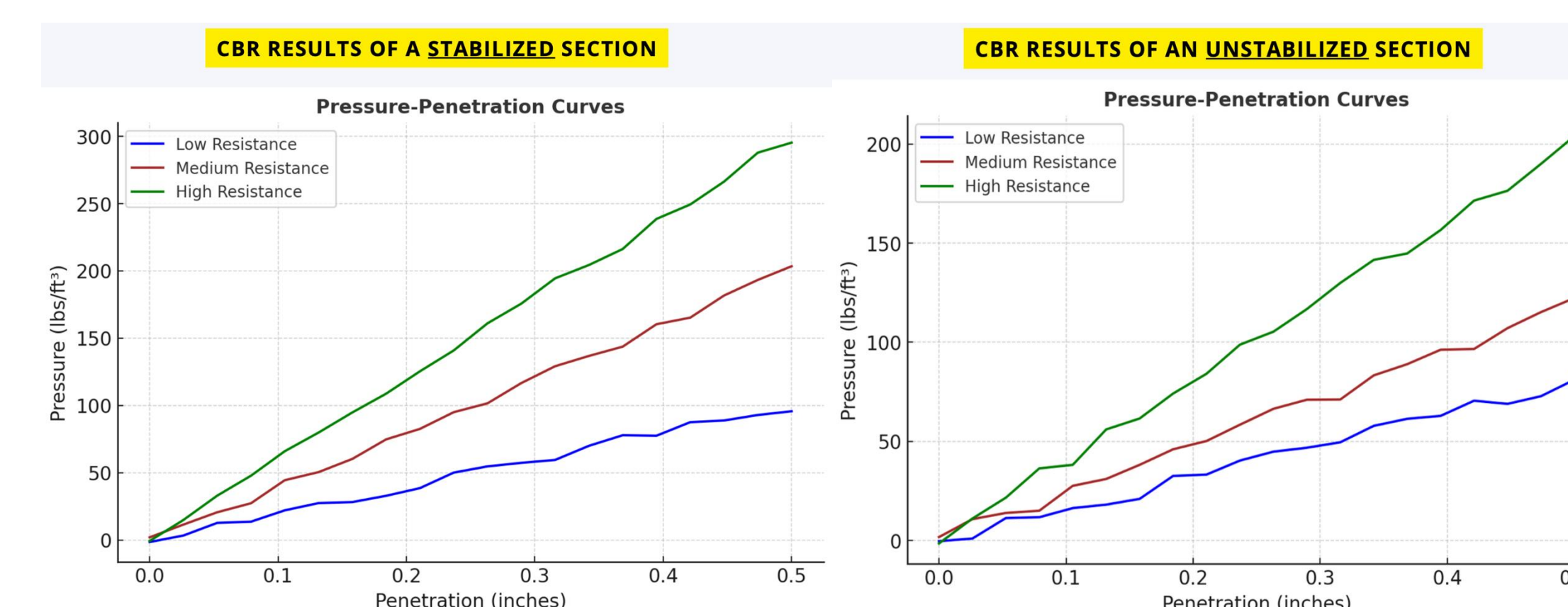
Post-treatment evaluation was conducted using the same testing procedures applied during the baseline phase, ensuring direct comparability of results. Construction duration, equipment utilization, and execution efficiency were also documented to support both technical and economic assessment of the stabilization process.

## Results and Discussion

Post-treatment results showed marked improvements in soil performance following ionic stabilization. In clay-dominant soils, California Bearing Ratio (CBR) values increased by over 100% compared to untreated conditions, demonstrating a significant gain in load-bearing capacity and structural stability.

Economic evaluation indicated average construction cost savings of approximately \$50,000 per kilometer relative to conventional asphalt and gravel methods, driven by reduced aggregate use, lower asphalt demand, and simplified construction processes.

Stabilized sections also exhibited lower moisture sensitivity and improved durability, resulting in extended maintenance intervals and reduced long-term life-cycle costs.



## Conclusions

The findings of this study demonstrate that ionic soil stabilization is a technically robust and economically viable alternative to conventional asphalt pavement systems, particularly in environments characterized by clay-rich or moisture-sensitive soils. By chemically enhancing in-situ soil properties, the technology effectively improves bearing capacity, reduces plasticity, and increases overall structural stability.

In addition to technical performance gains, ionic soil stabilization contributes to meaningful economic benefits by reducing material consumption, lowering construction costs, and extending maintenance intervals. The combined reduction in asphalt usage and reliance on imported granular materials results in lower life-cycle costs and improved efficiency in infrastructure investment.

Overall, ionic soil stabilization represents a sustainable and practical solution for modern pavement engineering, offering improved durability, reduced environmental impact, and long-term performance advantages in challenging geotechnical conditions.

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